

AMENDMENTS TO THE ABSTRACT:

Please amend the original abstract as follows:

ABSTRACT OF THE DISCLOSURE

~~The~~ A coupled circulation tube for a ball screw unit. ~~The tube disclosed~~ is formed on ~~the~~ a planar surface at one side of the ball screw bearing, each tube ~~jointing~~ joined to two circulation holes. Each circulation tube is ~~coupled of~~ formed by coupling two symmetrical rigid metallic half tubes ~~by a plurality of~~ at recessed grooves and flanges interposedly arrayed one after another longitudinally along the wall of each half tube ~~thereby coupling into~~ to form a resultant U shaped arcuate elbow tube for ball circulation such that it is firmly constructed with a desired toughness free from loosening, cracking or deforming by constant collision and abrasion of the rolling balls. (Fig. 1)